

2023 highlights



96%
of waste reused,
recovered, or recycled

DJSI
included in World and
Europe indices

-45%
scope 1 & 2 emissions in absolute vs
2018

CARBON NEUTRAL

8,000+
employees trained on DEI

156,000+
hours of volunteering donated to communities

71%
of renewable energy

150
supplier responsibility
audits

100%
of our products are conflict-mineral free

0.14
total recordable case rate (employees and
contractors)